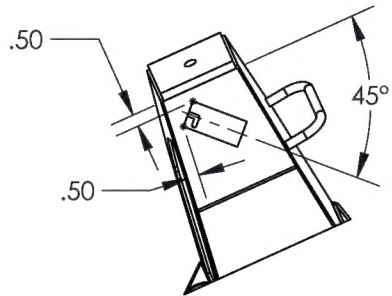
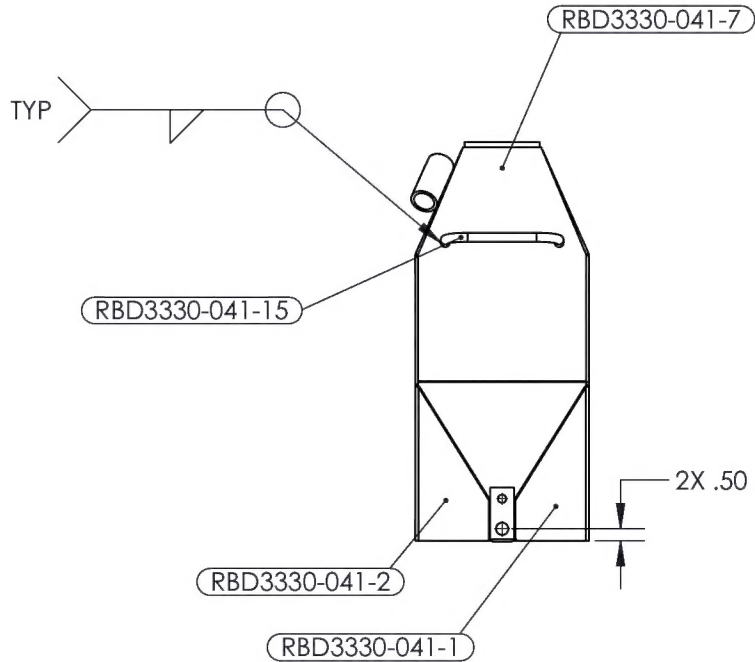
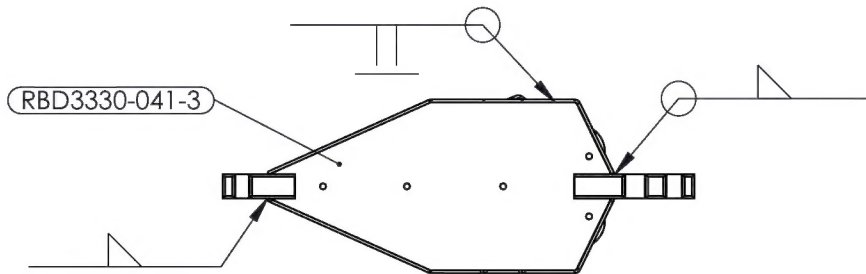
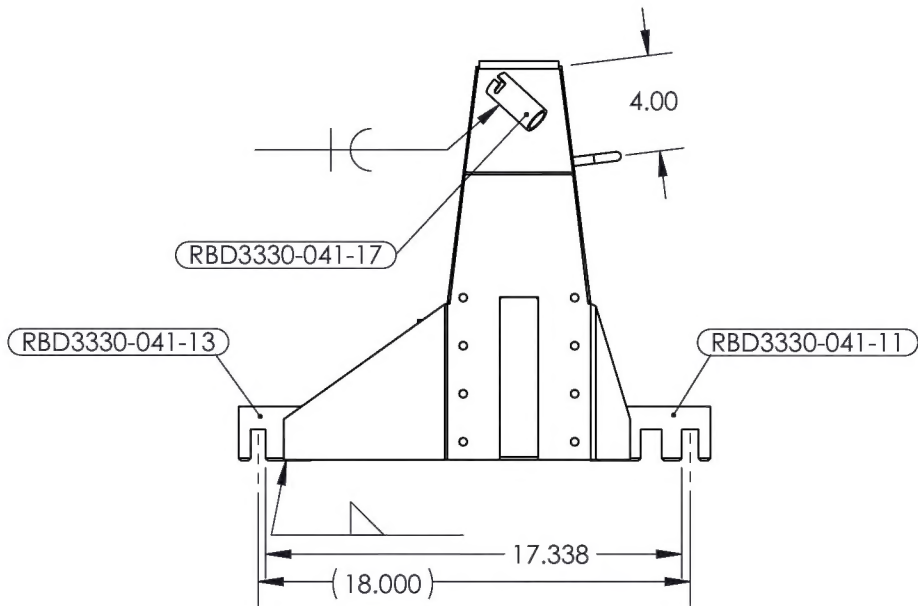
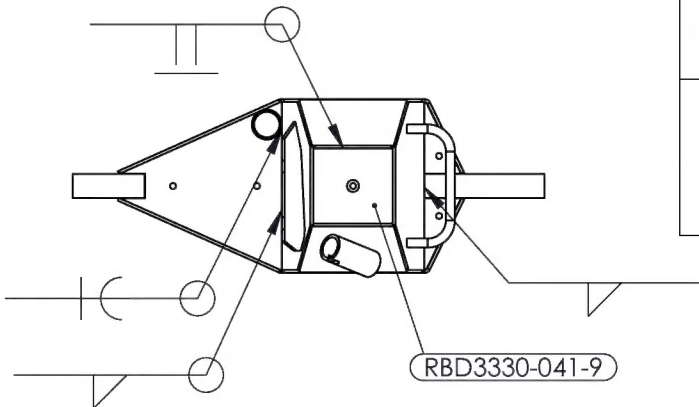
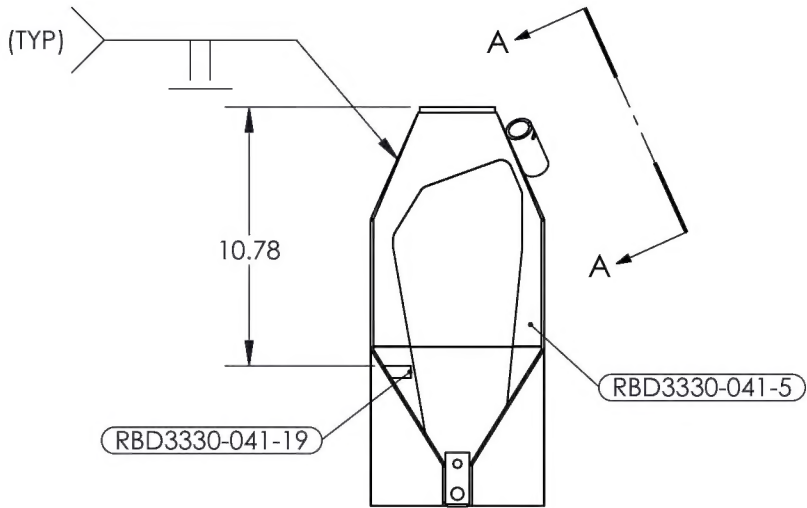


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-1 & -2 CH'D DIM WAS .12 IS (.12). RBD3330-041-5 ADDED MISSING DIM (.12), CH'D DIM WAS (16.24) IS 16.24. RBD3330-041-7 ADDED MISSING DIM (.12). RBD3330-041-11 & -13 CH'D DIM WAS 1.00 IS (1.00). RBD3330-041-15 CH'D DIM WAS Ø.38 IS (Ø.38). RBD3330-041-17 CH'D DIMS WAS Ø1.13 IS (Ø1.13), WAS Ø.89 IS (Ø.89). RBD3330-041-19 CH'D DIMS WAS Ø1.31 IS (Ø1.25), WAS Ø1.075 IS Ø1.06.	6/18/2014	DPD	GE
2	16-0039	UPDATED TO NEW DRAFTING STANDARDS. CH'D ASSY NUMBER WAS RBD412-729-11 IS RBD412-729-011. RBD3330-041 REMOVED WELD DIMENSIONS. RBD3330-041-1 CH'D DIM WAS 2.323 IS 4X 2.323. REMOVED DIM 4.646, ADDED DIM 4X 2.323. RBD3330-042-2 MOVED TO SEPERATE SHEET. RBD3330-041-3 CH'D DIM WAS 7.11 IS (7.11), WAS .10 IS (2X .09), WAS .087 IS 2X .082, WAS 3.505 IS 3.500. RBD3330-041-5 CH'D DIM WAS 9.81 IS (9.81), WAS 7° IS (7°), WAS 5° IS (5°), WAS 10° IS (10°), WAS 9.82 IS (9.81). RBD3330-041-7 CH'D DIM WAS 9.83 IS (9.83), WAS 7° IS (7°), WAS 3.49 IS 3.50. RBD3330-041-15 CH'D DIM WAS (Ø.38) TO Ø.38. RBD3330-041-17 CH'D DIM WAS (Ø1.13) IS Ø1.13, WAS (Ø.89) IS Ø.89. CH'D MAT'L WAS DOM IS HREW. RBD3330-041-19 CH'D DIM WAS (Ø1.25) IS 1.25. CH'D MAT'L WAS DOM IS HREW.	2/11/2016	SM	JAG



SECTION A-A



NOTE:
1. POSITION PARTS PER JIG D333-041T1.
2. USED ON BELL MODELS 204, 205, 212, 214, 412, UH1, 222, 230, & AH1.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RBD3330-041-1	1	PANEL	1018/1020 CR		2
			RBD3330-041-2	1	PANEL	1018/1020 CR		3
			RBD3330-041-3	1	PLATE	1018/1020 CR		4
			RBD3330-041-5	1	PLATE, FRONT	1018/1020 CR		5
			RBD3330-041-7	1	PLATE, REAR	1018/1020 CR		6
			RBD3330-041-9	1	TOP PLATE	1018/1020 CR		7
			RBD3330-041-11	1	LONG PIN BRACKET	1018/1020 CR		8
			RBD3330-041-13	1	SHORT PIN BRACKET	1018/1020 CR		9
			RBD3330-041-15	1	HANDLE	1018/1020 CR		10
			RBD3330-041-17	1	HANDLE SOCKET	HREW		11
			RBD3330-041-19	1	HANDLE ARM	HREW		12

RBD3330-041
FRAME WELDMENT

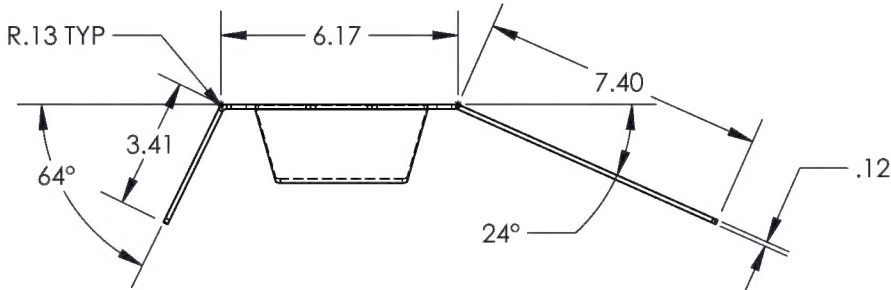
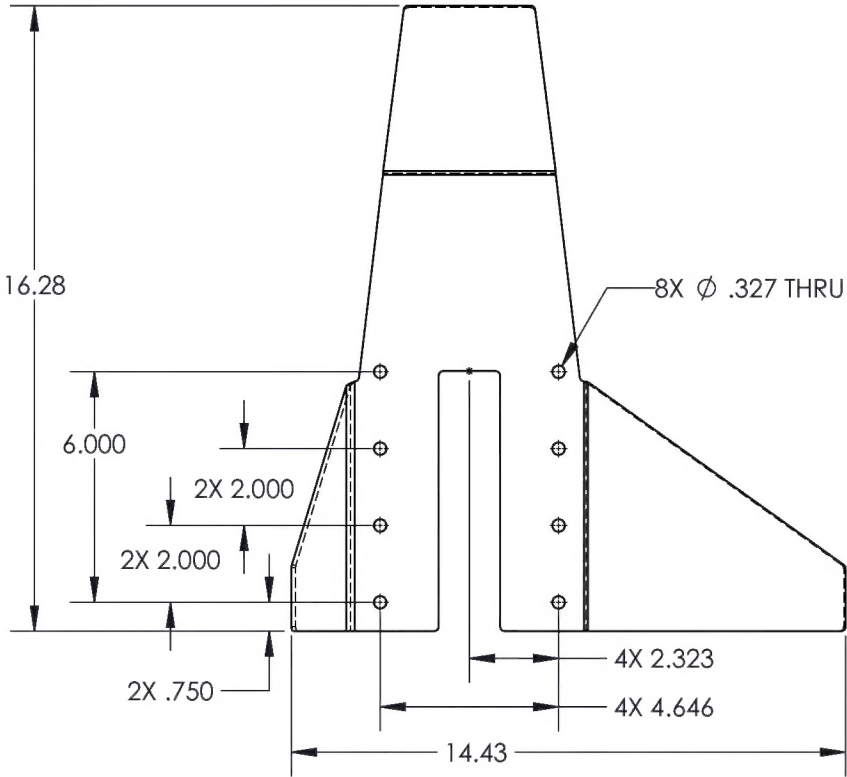
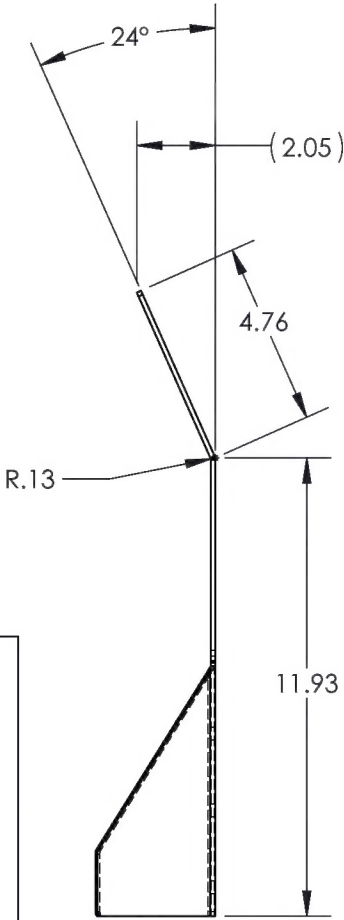
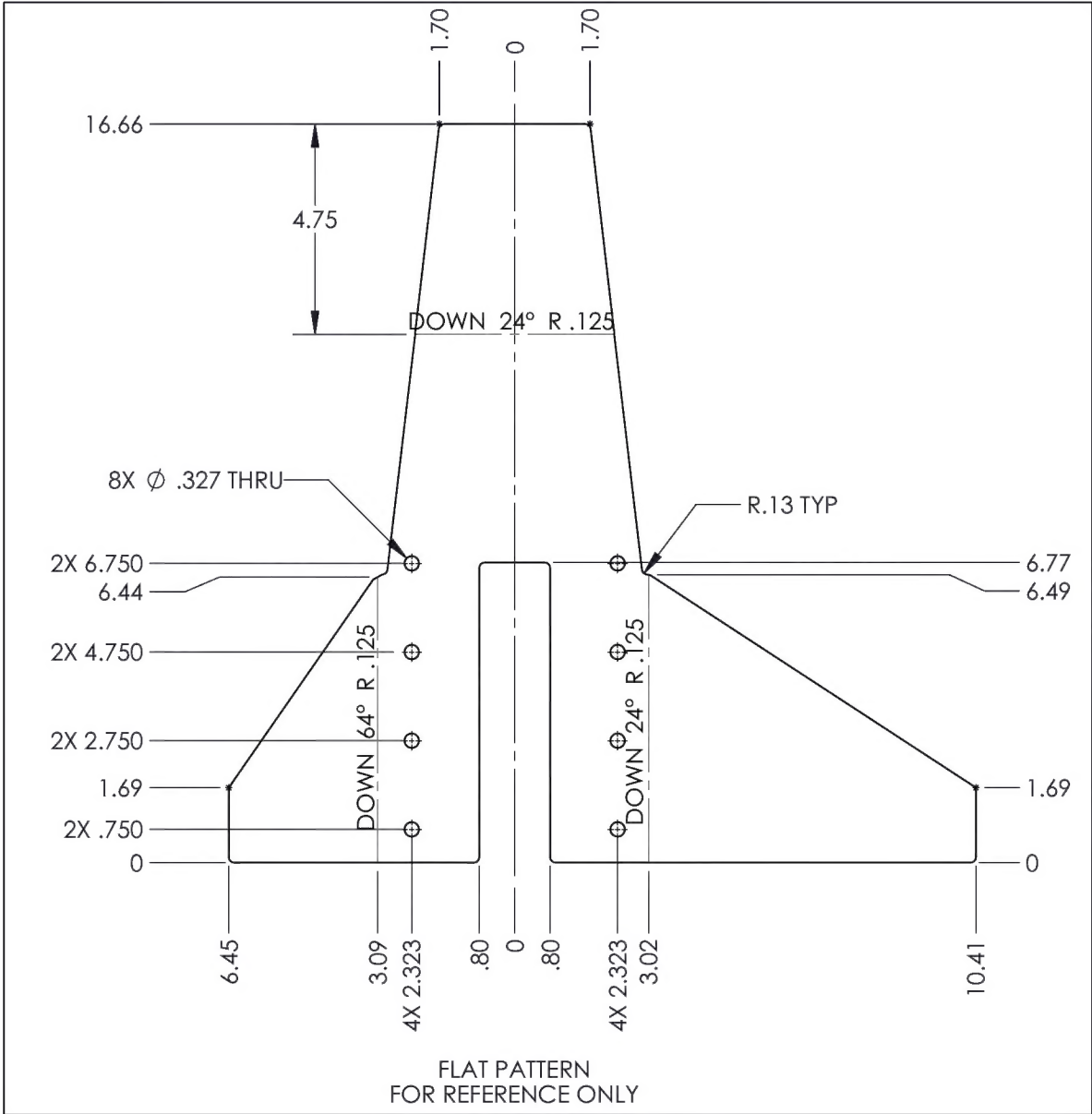
UNDER REVIEW

URF 19-1099 19.10.30 (VM)

DART AEROSPACE			
TITLE GROUND HANDLING WHEEL			
DWG NO. RBD412-729-011 RBD3330-041		REV 2	
MAT'L HEAT TREAT FINISH POWDER COAT YELLOW SPEC FED #13538		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125✓	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		SEE NOTE 2	
SCALE 1:8	DATE 3/16/2012	SHEET 1 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-1 & -2 CH'D DIM WAS .12 IS (.12).	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-1 CH'D DIM WAS 2.323 IS 4X 2.323. REMOVED DIM 4.646. ADDED DIM 4X 2.323. RBD3330-042-2 MOVED TO SEPERATE SHEET.	2/11/2016	SM	JAG



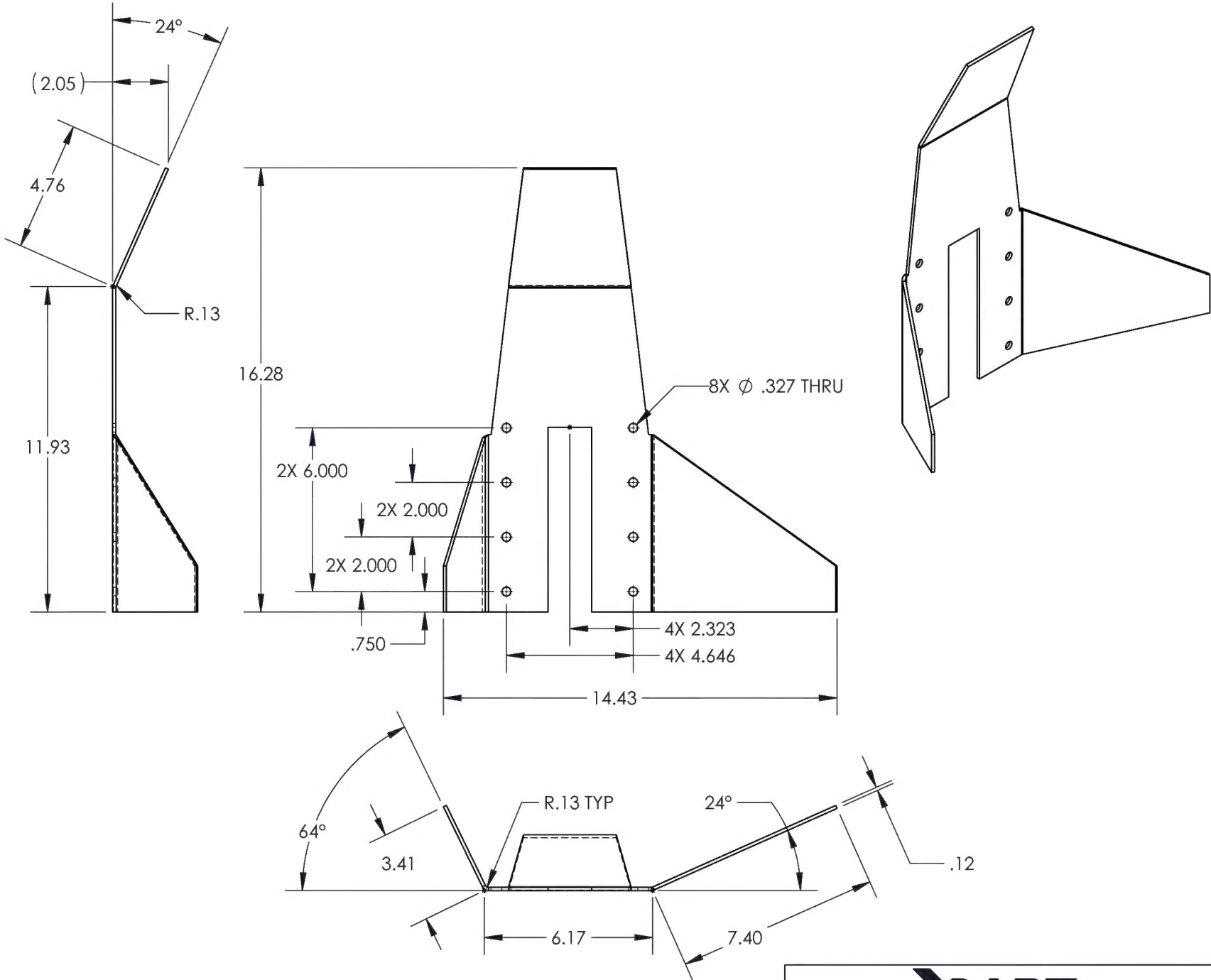
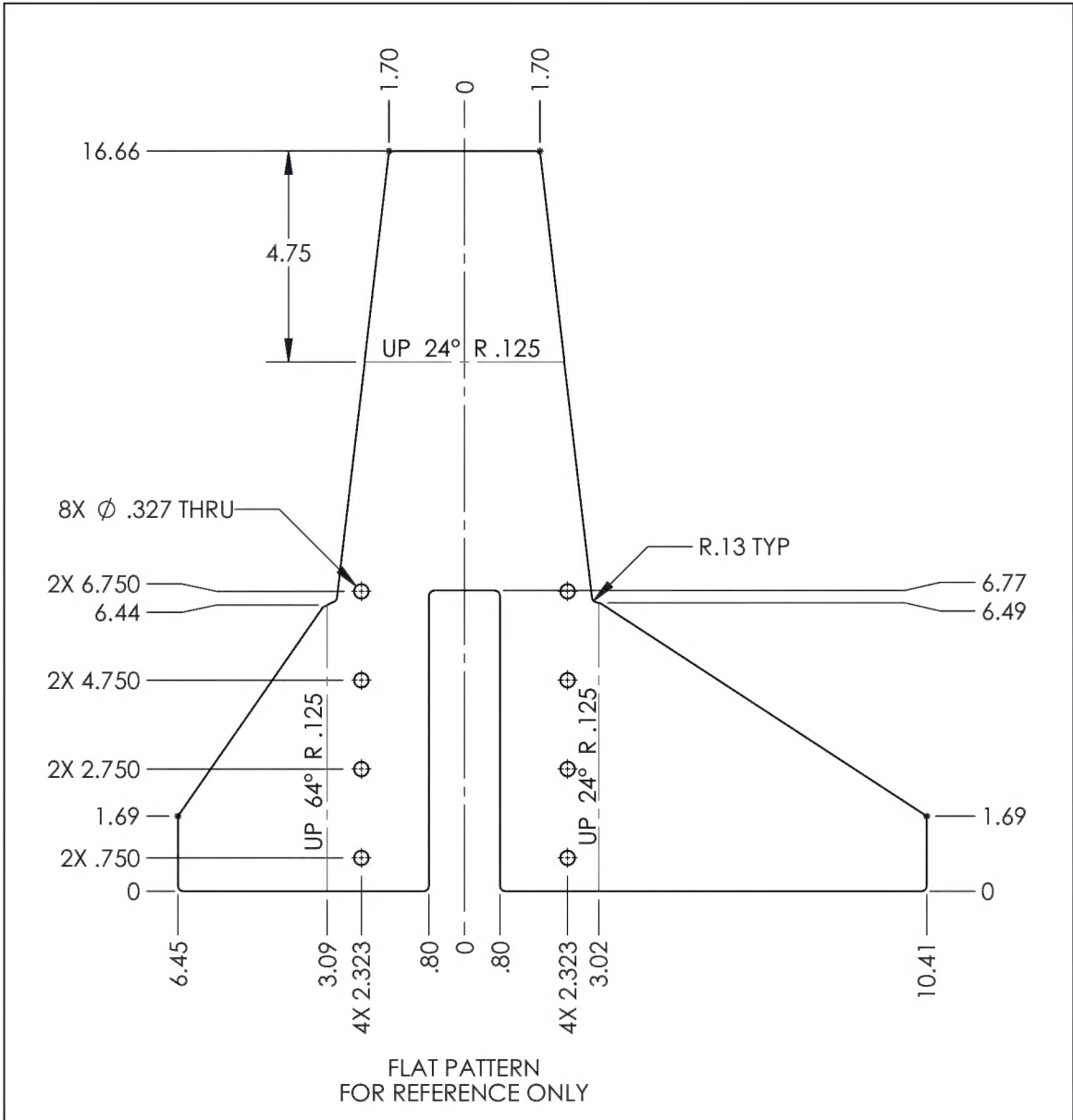
UNDER REVIEW
URF 19-1099 19.10.30 (VM)

RBD3330-041-1
PANEL

DART AEROSPACE			
TITLE GROUND HANDLING WHEELS			
DWG NO. RBD412-729-011 RBD3330-041-1		REV 2	
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010 FRACTIONS ± 1/8	
FINISH SEE FRAME WELDMENT		.XX ± .03 ANGLES ± 1°	
SPEC		.X ± .1 SURFACES = 125✓	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:5		DATE 3/27/2015	
		SHEET 2 OF 12	


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3330-041-2 ADDED TO NEW SHEET.	2/11/2016	SM	JAG

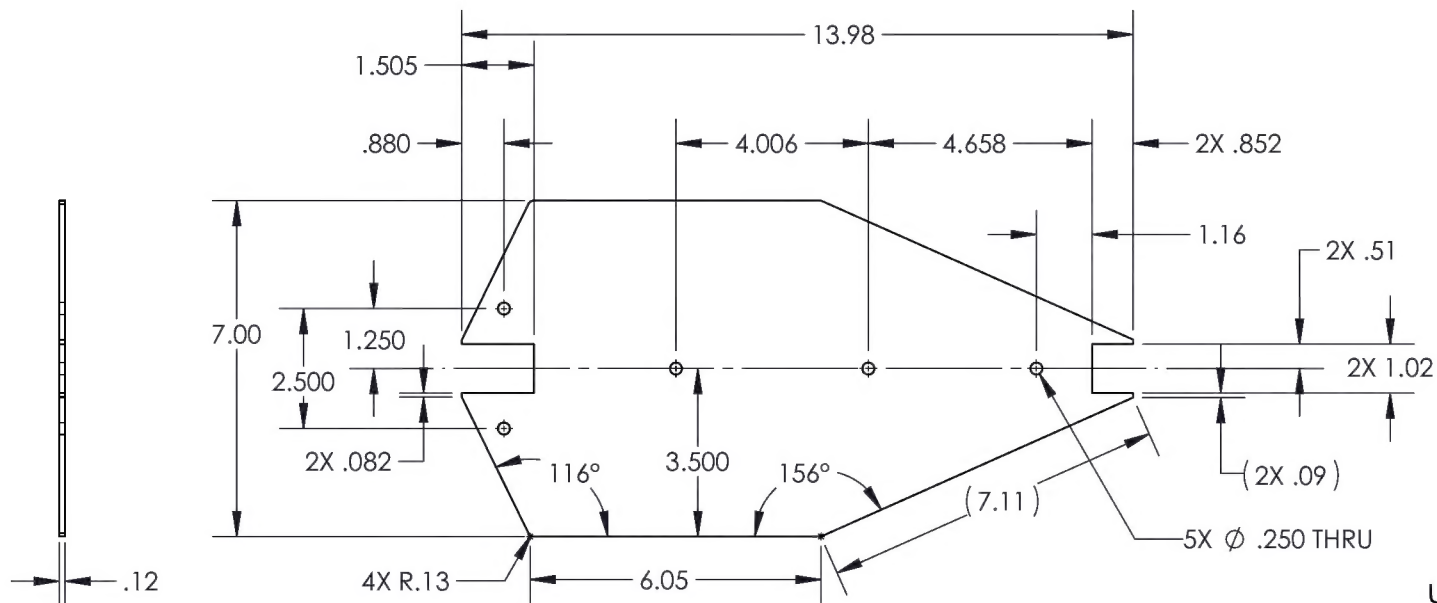
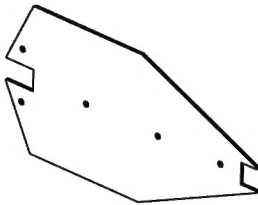


UNDER REVIEW
URF 19-1099 19.10.30 (VM)

RBD3330-041-2
PANEL


			
TITLE GROUND HANDLING WHEELS			
DWG NO. RBD412-729-011 RBD3330-041-2		REV 2	
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		$.XXX \pm .010$ FRACTIONS $\pm 1/8$	
FINISH SEE FRAME WELDMENT		$.XX \pm .03$ ANGLES $\pm 1^\circ$	
SPEC		$.X \pm .1$ SURFACES = 125° ✓	
DRAWN BY: GILBERT		1. BREAK ALL SHARP EDGES $.015 \times .45^\circ$ OR $.015R$	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
QPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:5	DATE 3/27/2015	SHEET 3 OF 12	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
2	16-0039	RBD3330-041-3 CH'D DIM WAS 7.11 IS {7.11}, WAS .10 IS (2X .09), WAS .087 IS 2X .082, WAS 3.505 IS 3.500.	2/11/2016	SM	JAG



UNDER REVIEW
URF 19-1099 19.10.30 (VM)

RBD3330-041-3
PLATE

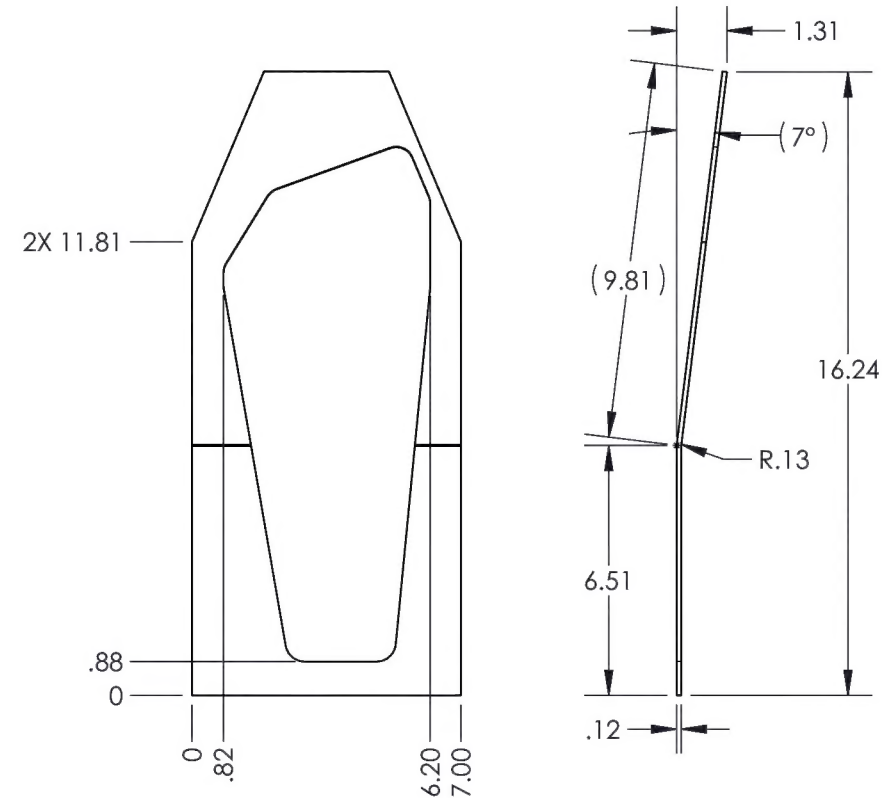
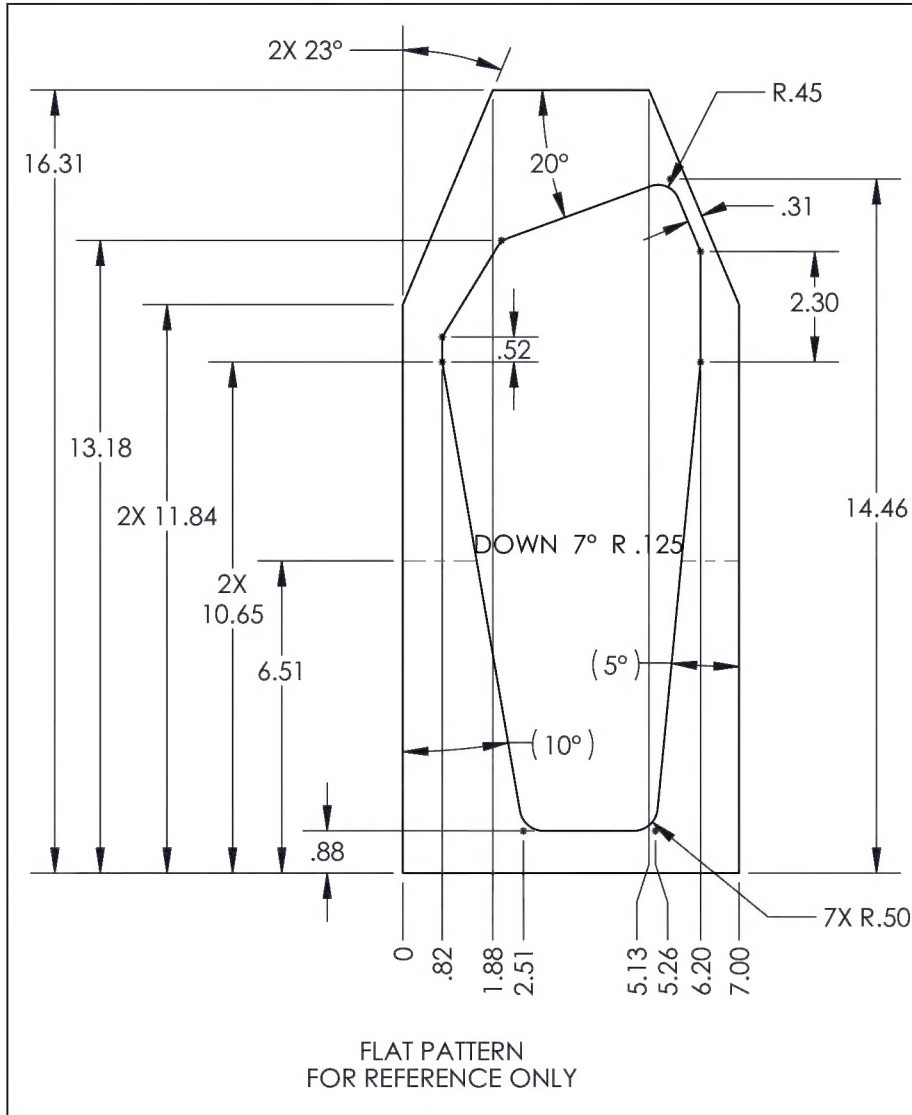
			
TITLE GROUND HANDLING WHEELS			
DWG NO.		RBD412-729-011 RBD3330-041-3	
		REV 2	
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH SEE FRAME WELDMENT		.XXX ± .010 FRACTIONS ± 1/8	
		.XX ± .03 ANGLES ± 1°	
		.X ± .1 SURFACES ± .125 ✓	
SPEC		1. BREAK ALL SHARP EDGES .015 x .45" OR .015R	
DRAWN BY: GILBERT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: CLOUGH		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR: ANDERSON		USED ON MODEL	
QA APPR: LINDSAY		SEE NOTE 2 ON SHT 1	
APPROVED: GILBERT			
SCALE 1:4	DATE 3/16/2012	SHEET 4 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-5 ADDED MISSING DIM (.12), CH'D DIM WAS (16.24) IS 16.24.	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-5 CH'D DIM WAS 9.81 IS (9.81), WAS 7° IS (7°), WAS 5° IS (5°), WAS 10° IS (10°), REMOVED 9.82.	2/11/2016	SM	JAG

UNDER REVIEW

URF 19-1099 19.10.30 (VM)



DART AEROSPACE	
TITLE: GROUND HANDLING WHEEL	
DWG NO. RBD412-729-011	REV. 2
RBD3330-041-5	
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE FRAME WELDMENT	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:5	DATE 3/16/2012
SHEET 5 OF 12	

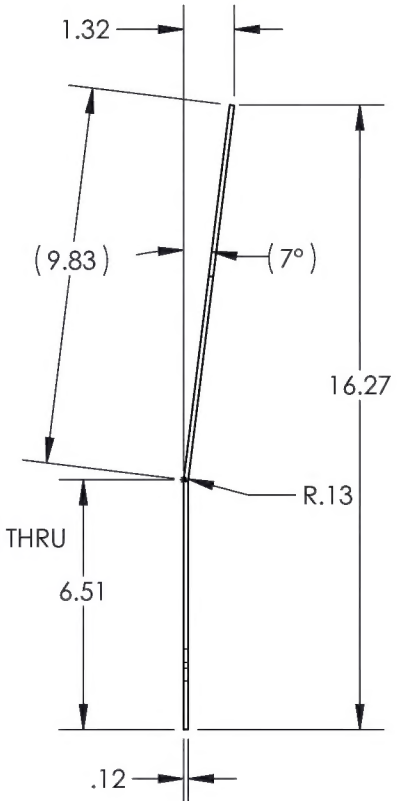
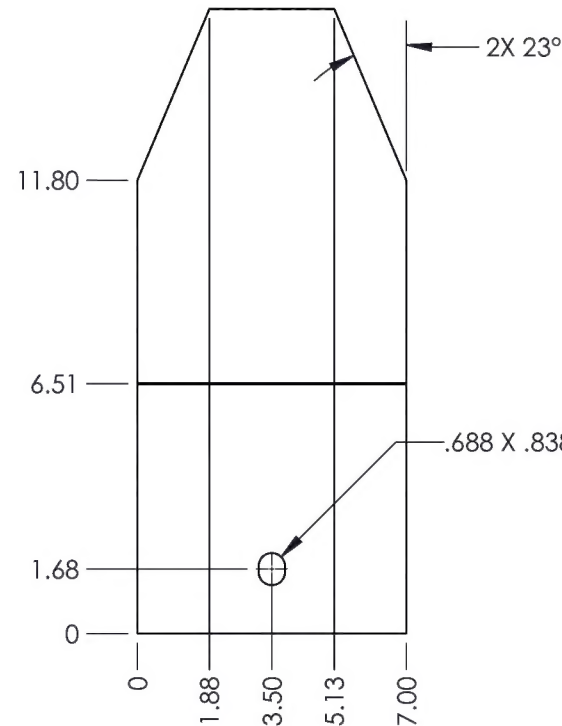
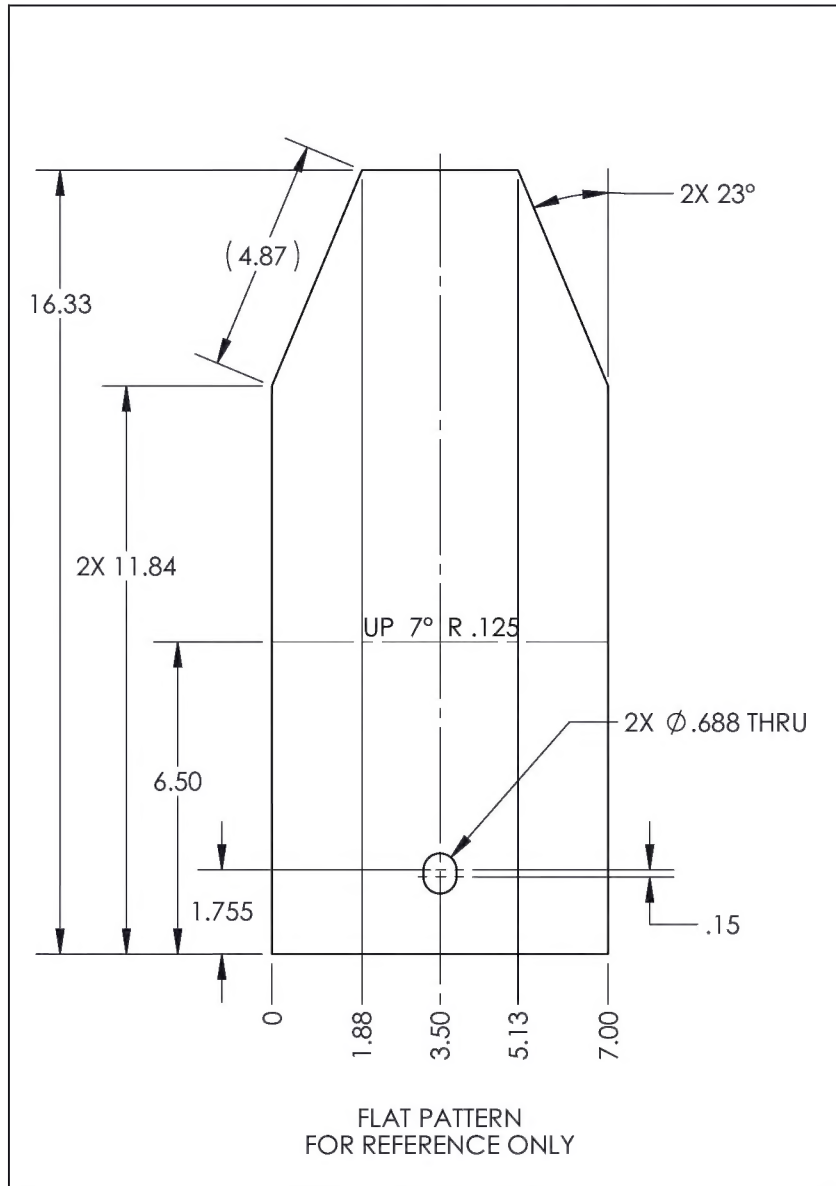
RBD3330-041-5
PLATE, FRONT

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

UNDER REVIEW

URF 19-1099 19.10.30 (VM)

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-7 ADDED MISSING DIM (.12).	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-7 CH'D DIM WAS 9.83 IS (9.83), WAS 7° IS (7°), WAS 3.49 IS 3.50.	2/11/2016	SM	JAG

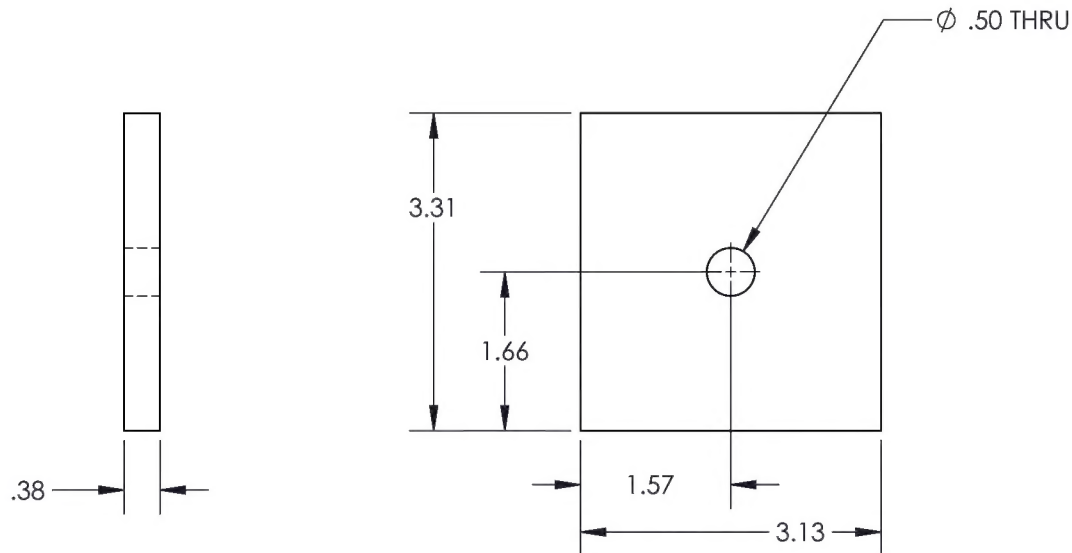


RBD3330-041-7
PLATE, REAR

DART AEROSPACE	
TITLE GROUND HANDLING WHEEL	
DWG NO. RBD412-729-011 RBD3330-041-7	REV
MAT'L 1018/1020 CR HEAT TREAT FINISH SEE FRAME WELDMENT SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: GILBERT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL	
SCALE 1:5	DATE 3/16/2012
SHEET 6 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	2/11/2016	JAG	



UNDER REVIEW

URF 19-1099 19.10.30 (VM)

RBD3330-041-9
TOP PLATE

DART AEROSPACE	
TITLE GROUND HANDLING WHEEL	
DWG NO. RBD412-729-011 RBD3330-041-9	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE FRAME WELDMENT	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 2 SHT 1
SCALE 1:2	DATE 3/16/2012
SHEET 7 OF 12	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARDS	4/16/2012	JAG	
1		RBD3330-041-11 CH'D DIM WAS 1.00 IS (1.00).	6/18/2014	DPD	GE

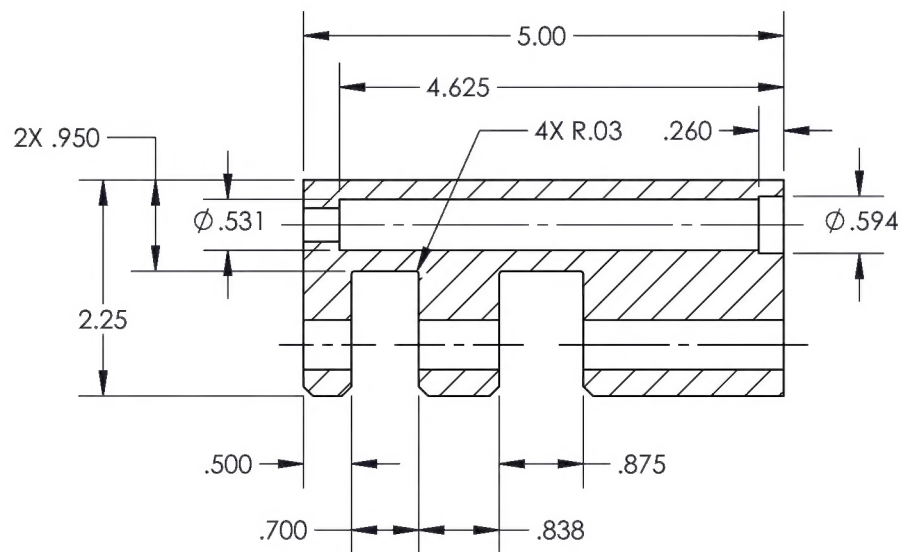
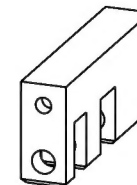



FIG. 1

Technical drawing of a mechanical part, labeled "FIG. 1". The drawing shows a side view of a cylindrical component with a central hole. The dimensions are as follows:

- Top diameter: .467
- Central hole diameter: ϕ .348 THRU
- Bottom hole diameter: ϕ .516 THRU ALL
- Height: 1.250
- Bottom chamfer: .10 X 45° TYP
- Total width: 1.00

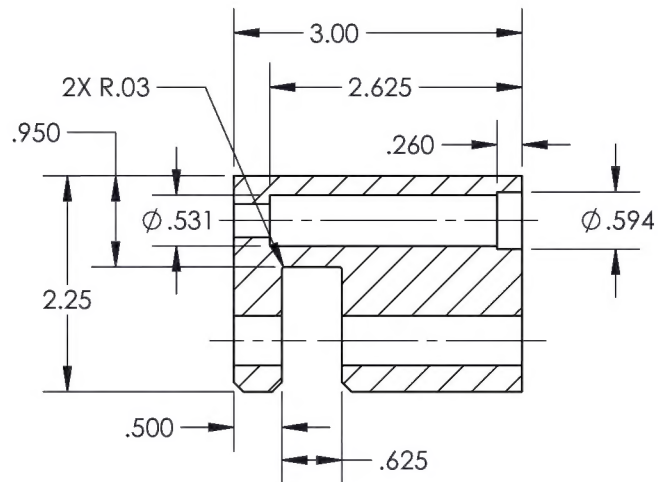
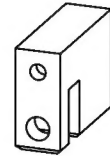
Section lines A-A and B-B are indicated.

RBD3330-041-11
LONG PIN BRACKET

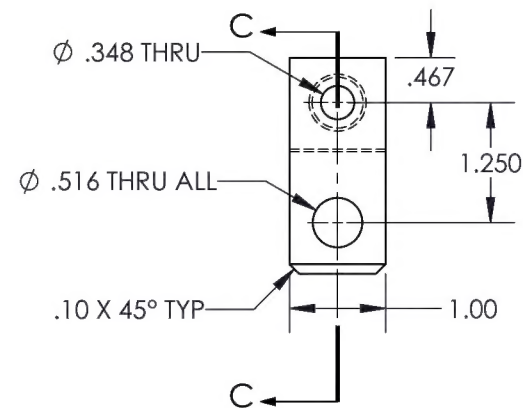
			
TITLE GROUND HANDLING WHEEL			
DWG NO.		RBD412-729-011 RBD3330-041-11	REV 2
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 ANGLES ± .5° SURFACES = 125/√	
HEAT TREAT		.XXX ± .005 .XX ± .01 .X ± .1	
FINISH SEE FRAME WELDMENT		1. BREAK ALL SHARP EDGES .015 x .45" OR .015R	
SPEC		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: GILBERT		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
CHECKED: CLOUGH		USED ON MODEL	
OPPS APPR: ANDERSON		SEE NOTE 2 SHT 1	
QA APPR: LINDSAY			
APPROVED: GILBERT			
SCALE 1:2	DATE 3/16/2012	SHEET 8 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-13 CH'D DIM WAS 1.00 IS (1.00).	6/18/2014	DPD	GE



SECTION C-C



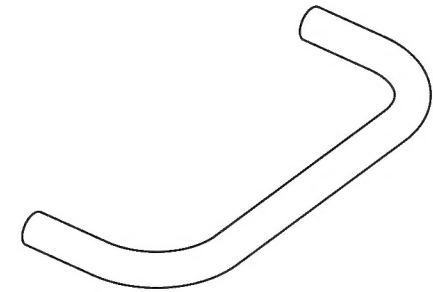
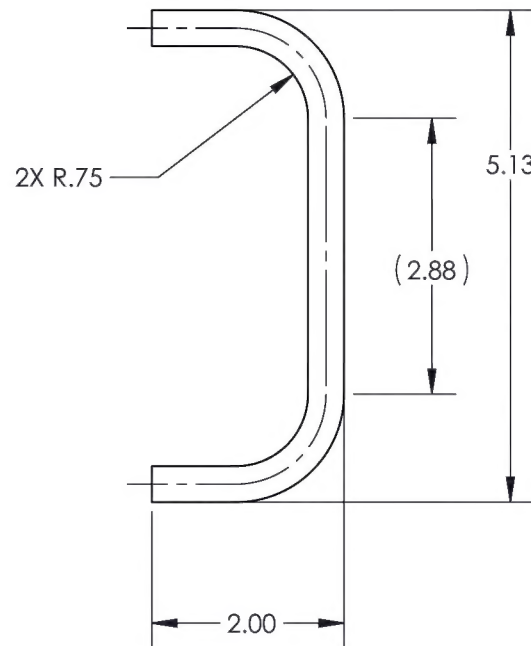
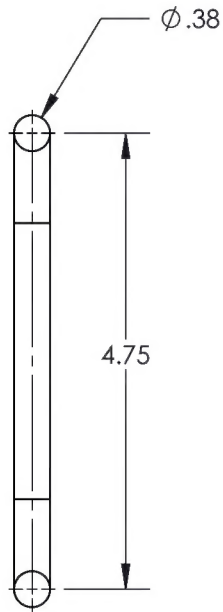
UNDER REVIEW
URF 19-1099 19.10.30 (VM)

RBD3330-041-13
SHORT PIN BRACKET

DART AEROSPACE	
TITLE GROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3330-041-13	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE FRAME WELDMENT	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 2 SHT 1
SCALE 1:2	DATE 3/16/2016
SHEET 9 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-15 CH'D DIM WAS Ø.38 IS (Ø.38).	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-15 CH'D DIM WAS (Ø.38) TO Ø.38.	2/11/2016	SM	JAG



UNDER REVIEW

URF 19-1099 19.10.30 (VM)

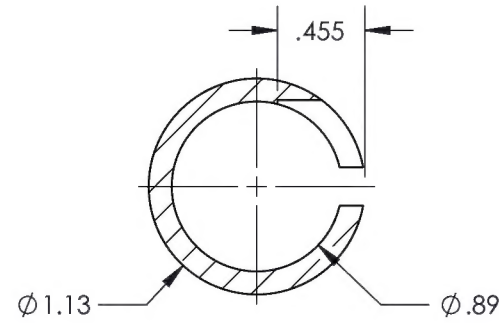
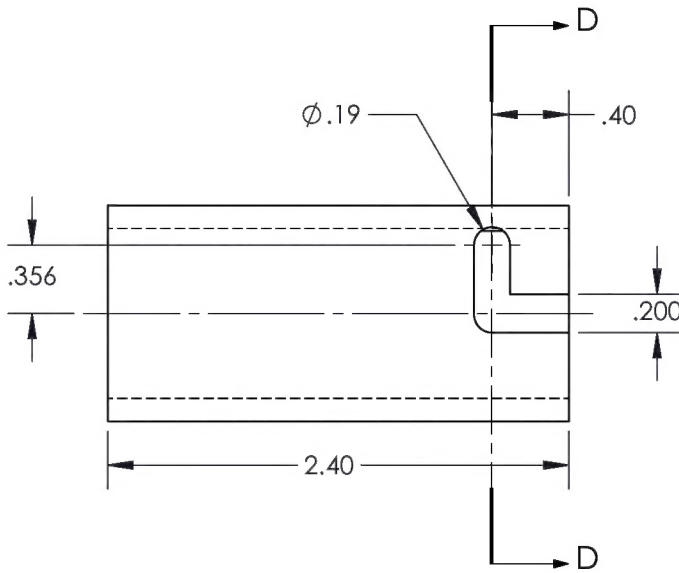
RBD3330-041-15

HANDLE

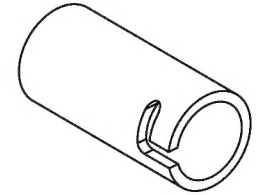
DART AEROSPACE	
TITLE GROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3330-041-15	REV 2
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH SEE FRAME WELDMENT	.XX ± .03 ANGLES ± 1°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 2 SHT 1
SCALE 1:2	DATE 3/16/2012
SHEET 10 OF 12	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-17 CH'D DIMS WAS Ø1.13 IS (Ø1.13), WAS Ø.89 IS (Ø.89).	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-17 CH'D DIM WAS (Ø1.13) IS Ø1.13. WAS (Ø.89) IS Ø.89. CH'D MAT'L WAS DOM IS HREW.	2/11/2016	SM	JAG



SECTION D-D



UNDER REVIEW

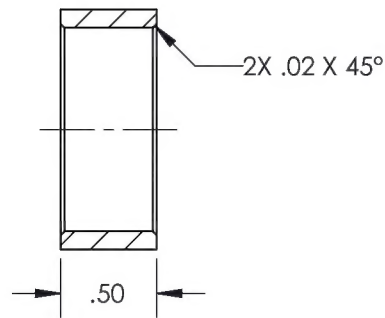
URF 19-1099 19.10.30 (VM)

RBD3330-041-17
HANDLE RIM

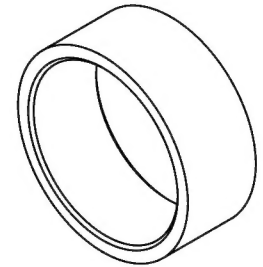
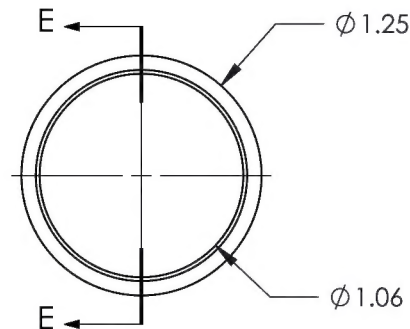
DART AEROSPACE	
TITLE GROUND HANDLING WHEEL	
DWG NO. RBD412-729-011 RBD3330-041-17	REV 2
MAT'L HREW	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE FRAME WELDMENT	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	SEE NOTE 2 SHT 1
SCALE 1:1	DATE 3/16/2012 SHEET 11 OF 12

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		UPDATE TO NEW DRAFTING STANDARD	4/16/2012	JAG	
1		RBD3330-041-19 CH'D DIMS WAS Ø1.31 IS (Ø1.25), WAS Ø1.075 IS Ø1.06.	6/18/2014	DPD	GE
2	16-0039	RBD3330-041-19 CH'D DIM WAS (Ø1.25) IS 1.25. CH'D MAT'L WAS DOM IS HREW.	2/11/2016	SM	JAG



SECTION E-E



UNDER REVIEW

URF 19-1099 19.10.30 (VM)

RBD3330-041-19
HANDLE ARM

DART AEROSPACE	
TITLE GROUND HANDLING WHEEL	
DWG NO. RBD412-729-011 RBD3330-041-19	REV 2
MAT'L HREW	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE FRAME WELDMENT	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	SEE NOTE 2 SHT 1
SCALE 1:1	DATE 3/16/2012
	SHEET 12 OF 12